

ABSTRACT

The present invention involves a laser-welded driveshaft and method of making same. The laser-welded driveshaft comprises a tube and a yoke laser welded to the tube. The tube has a driveshaft wall extending to an open end, wherein the wall has inner and outer surfaces. The yoke includes a tube-engaging pilot which is disposed through the open end and the yoke is laser-welded to the open end of the tube.